

## Technical Data Sheet



# Polystone<sup>®</sup> M PIR natural

PE-UHMW / PE 1000

### Typical characteristics

- Low coefficient of friction
- Good wear properties
- Good impact strength
- Good mechanical properties

### Typical industries

- 输送机技术和自动化
- 机械工程行业

### Sustainability

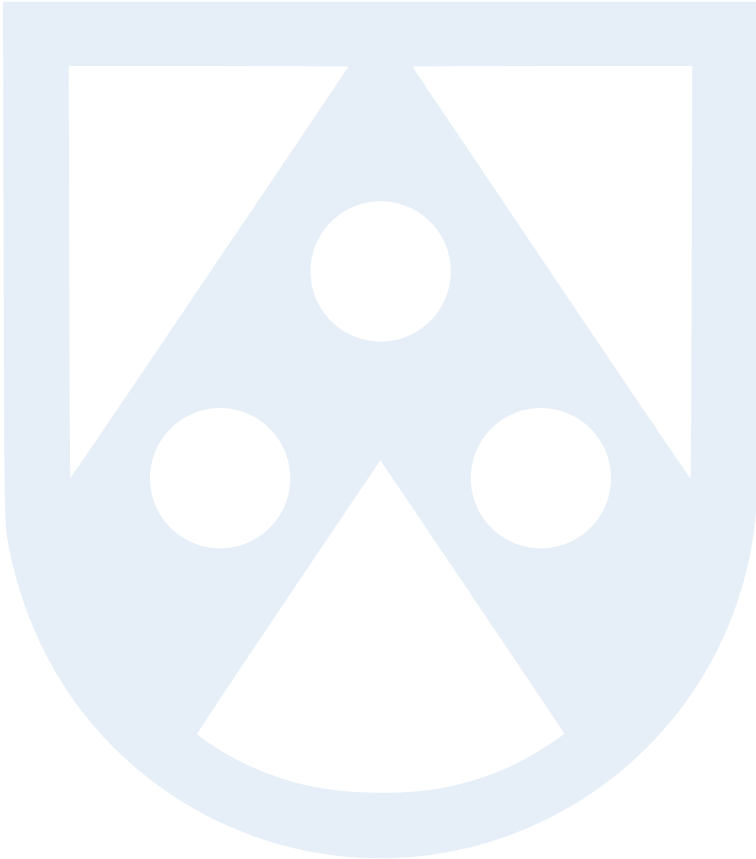
- Post-Industrial-Recycling material
- Recycling content 90%

	Test method	Unit	Guideline value
<b>General properties</b>			
Density	DIN EN ISO 1183-1	g / cm <sup>3</sup>	>0,93
Water absorption	DIN EN ISO 62	%	0,01
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB
<b>Mechanical properties</b>			
Yield stress	DIN EN ISO 527	MPa	>17
Elongation at yield stress	DIN EN ISO 527	%	>18
Elongation at break	DIN EN ISO 527	%	>235
Tensile modulus of elasticity	DIN EN ISO 527	MPa	>550
Notched impact strength	DIN EN ISO 11542	kJ / m <sup>2</sup>	>100
Shore hardness	DIN EN ISO 868	scale D	>60
<b>Thermal properties</b>			
Melting temperature	ISO 11357-3	°C	130 ... 135
Thermal conductivity	DIN 52612-1	W / (m * K)	0,40
Coefficient of linear thermal expansion	DIN 53752	10 <sup>-6</sup> / K	150 ... 230
Service temperature, long term	Average	°C	-250 ... 80
Service temperature, short term (max.)	Average	°C	130
<b>Electrical properties</b>			
Volume resistivity	DIN EN 62631-3-1	Ω * cm	>10 <sup>14</sup>
Surface resistivity	DIN EN 62631-3-2	Ω	>10 <sup>14</sup>

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.

[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)





[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)

Print: 22/04/2026 • Release: 19/02/2026 • Version: 4.0  
PIM-ID: 751898 • PIM-Code: 644-49-12.126.162.17-11.5-4.10-5  
Company-IDs: 20000-1

Page 2 / 2 (Dates in DD/MM/YYYY)

